

Tampere

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August 25, 1994

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2 MAIN DIMENSIONS AND PRODUCTIONAL DATA

2.1 Main dimensioning data of headbox

Slice flow	
- max.	99000 l/min
- min.	39000 l/min
Design speed	650 m/min
Operating speed range	250-500 m/min
Slice width	4620 mm
Top lip vertical adjustment range	8-150mm
Top lip horizontal adjustment range in relation to apron tip	0- -50 mm
Number of spindles	31 pcs
Distance between spindles	150 mm
Max. allowable adjustment between two adjacent spindles	0.25 mm
Top slice bar stick-out	10 mm
Stock feed into header from the tending side	
Max. bypass of header	10 %
Rectifier roll diameter	551 mm
Rectifier roll rotating range	4 - 21 1/min
Top lice and apron are equipped with heating watter unions	